## **Tilt Sensor Alignment**

The tilt sensor is aligned during assembly. In the rare event that your TruPulse suffers a severe drop shock, refer to the instructions below to re-align the tilt sensor.

- 1. From the Measurement Mode, press for 4 seconds to access the System Setup Mode. "UnitS" will appear in the Main Display.
- 2. Press to display the "inc" option.
- 3. Press FIRE to select the "inc" option. The message "CAL\_n" appears in the Main Display and the display should look similar to Figure #14.

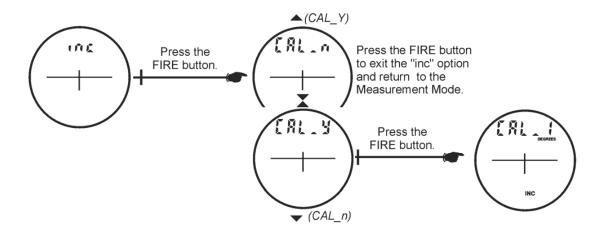


Figure #14

- o Press or to display the previous or next "CAL" option.
- o If "CAL\_n" is displayed, press to exit the "inc" option and return to the Measurement Mode.
- o If "CAL\_Y" is displayed, press to align the tilt sensor. The message "CAL\_1" appears in the Main Display.
- 4. Position the TruPulse on a flat, relatively level surface as shown in Figure #15. Use one finger to hold the front of the unit is flat on the surface (indicated by the arrow in Figures #15A and B).
  - Keep your finger in place and do not lift or raise the TruPulse until step #7 below is completed.

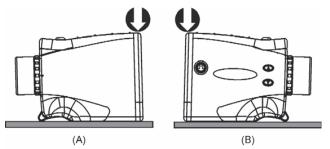


Figure #15

- 5. Press to store the first inclination measurement. The message "CAL\_2" appears in the Main Display.
- 6. Rotate the TruPulse 180 degrees as shown in Figure #15B above.
- 7. Press to store the second inclination measurement and complete the zero offset correction. The message "donE" appears in the Main Display.
- 8. Press to clear the "donE" message and return to the Measurement Mode.